

* Reprint *



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6405G00531-3G-1

Job Sheet 179094



Part No: RBW6405G00531-3G-1

Job Qty: 6 ea

Part Name: Base



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/13/18

Job Tracking No:

Due Date: 8/20/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW6405G00531-3G Rev. A IPP Rev. A 18.06.13 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	8/20/18	8/20/18	0.00	0.00	Start Up Machining-3		J.C.-L.
110	Mori Seiki	6 pcs	8/20/18	8/20/18	0.00	4.00	MORI NV5000-1		J.C.-L.
120	QC	6 pcs	8/20/18	8/20/18	0.00	0.00	QC2 Machining-4		J.C.-L. 18-09-04
130	QC	6 pcs	8/20/18	8/20/18	0.00	0.00	QC8 Machining-4		18-09-05
150	Outsource	6 pcs	8/20/18	8/20/18	0.00	0.00	Outsource4		
160	Packaging	6 pcs	8/20/18	8/20/18	0.00	0.00	Packaging2		SEP 13 2018
170	QC	6 pcs	8/20/18	8/20/18	0.00	0.00	QC6		38
180	Packaging	6 pcs	8/20/18	8/20/18	0.00	0.00	Packaging3-1		17/09/18
190	QC21-SA	6 Ea	8/20/18	8/20/18	0.00	0.00	QC21		21 SEP 17 2018

Part Op 110 - ***Cut blanks to 8.32**** 1-Machine as per folio FC316 FOLIO REV: _____ DWG REV: 3-88 2-
Descriptions: Deburr

130 - Engrave RBW6405G00531-3G using MARKTRONIC engraver.

150 - Issue P/O to GROUPE ALTECH; PO 040954 -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061 -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B2.000X2.500	6061T6 Bar 2.000 X 2.500	4.1400 ft (.69 ea)	90-Start up Operation	5090373

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B2.000X2.500	4	12	0



Dart Aerospace Ltd.
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CANADA
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Part Specifications

Specifications could not be found.

Container No: S107980



Part: RBW6405G00531-3G-1

Job No: 179094

Serial No/Batch: S107980

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 09/04/18

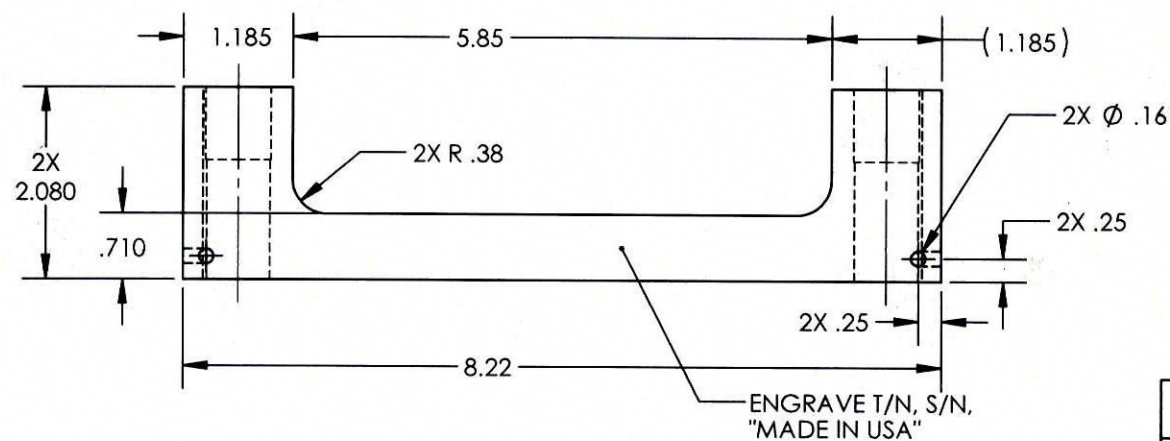
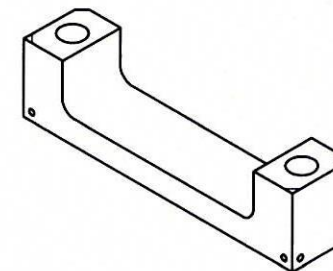
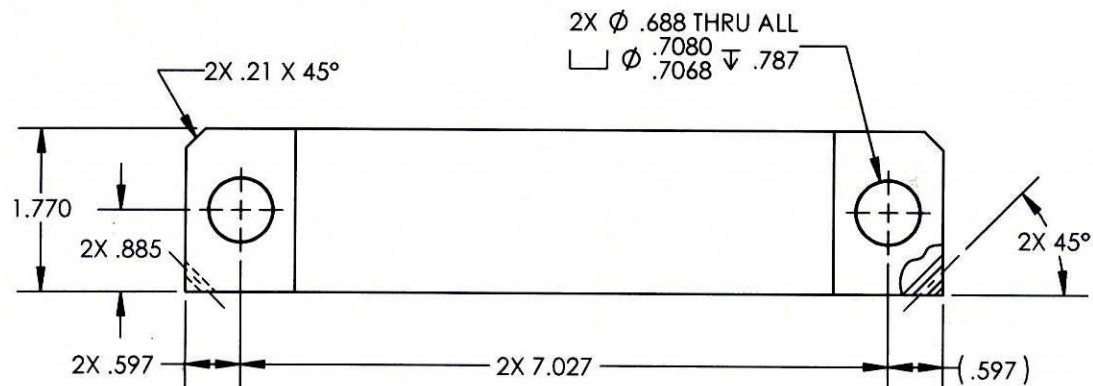
Plex 9/4/18 5:39 AM dart.charest-lacombe.julien

INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
B	14.07.31	New Issue	KJ	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
			APPROVED



(-1)
BASE

RB RED BARN MACHINE	
T/R DAMPER LENGHT ADJUST	
DWG NO.	REV
RBW6405G00531-3G-1	A
MAT'L 6061	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	REAT
.XX ± .01	FINISH
.X ± .1	CLEAR ANODIZE
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC MIL-A-8625F, TYPE II, CLASS I
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW139
SCALE 1:2	DATE 12/12/2012
SHEET 2 OF 3	



Dart Aerospace Ltd.
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Tel (613) 632-5200

PURCHASE ORDER **PO040954**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040954
PO Date: 9/10/18
Due Date: 9/18/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula
Phone:
Via: Ground
Pynt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	179094	RBW6405G00531-3G-1	Base -Issue P/O to GROUPE ALTECH; PO -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-	9/18/18	6 pcs	0 pcs	6 pcs	\$20.00/pcs	\$120.00
Grand Total:											\$120.00

DAS
38
9-89



Certificat de Conformité / Certificate of Compliance

(012476-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

012476 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.					
12-Sep-2018		Aman		040954 ✓					
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order	
1	RBW6405G00531-3G-1 ✓ Rev.	RBW6405G00531-3G-1 ✓ ANODIZE CKLEAR PR IAW MIL-A-8625F TYPE 2 CLASS 1	ANODIZE CH	6	6 ✓	0	0	0	DAS 38 9-89

Notes Additionnelles / Additional Notes

6 Bot

Épaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.